

DART AEROSPACE LTD**Work Order:****Description: LOWER END****Part Number:****SWA25A-100****Inspection Dwg: SWA25A-100****Rev: 6****Page 1 of 2****INSPECTION SHEET**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø1.530	+0.15 / -.000					
1.350	±.005					
.03 x 45°	±.01 x 5°					
2.69	±.01					
2.313 / 2.318						
390 / .400						
Ø1.735	±.005					
Ø1.962 / 1.964						
Ø2.70	±.01					
2.125	±.005					
1.150	±.005					
R.22	±.01					
.434	±.005					
.820	±.005					
3.10	±.01					
3.25	±.01					
3.70	±.01					
6.87	±.01					
R.25	±.01					
.04" x 45°	±.01 x 5°					
10-32 unf-2b	GO-NO-GO					
Ø.500	±.005					
.200	±.005					
.75 x 45°	±.01 x .5°					
R.13	±.01					
.04 x 45°	.01 x 5°					
R.03	±.01					
.03 x 45°	±.01 x 5°					
1.126 / 1.131						
3.64	±.01					
Ø1.109	±.005					
1.00	±.01					

DART AEROSPACE LTD**Work Order:****Description: LOWER END****Part Number:****SWA25A-100****Inspection Dwg: SWA25A-100****Rev: 6****Page 2 of 2****Measured by:****Checked by:****QC Inspector:****Date:****Date:****Date:****Engineering Approval:**
(if necessary)**Date:****Rev****Date****Change****Revised by****Approved**

A

17-Jan-20

New Issue

MG

DART AEROSPACE LTD		Work Order:	
Description: Lower end		Part Number:	SWA 25A-100
Inspection Dwg: SWA 25A-100		Rev: 6	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø1.530	+0.015/-0.000					
1.350	+/-0.005					
.03 x 45°	±0.01 x .5°					
2.69	±0.01					
2.313/2.318						
.390/.400						
Ø1.735	±0.005					
Ø1.962/1.964						
Ø2.70	±0.01					
2.125	±0.005					
1.150	±0.005					
R.22	±0.01					
.434	±0.005					
.820	±0.005					
3.10	±0.01					
3.25	±0.01					
3.70	±0.01					
6.87	±0.01					
R.25	±0.01					
.04" x 45°	±0.01 x .5°					
10-32 UNF-2B	GO-NOT GO					
Ø.500	±0.005					
.200	±0.005					
.75 x 45°	±0.01 x .5°					
Ø.13	±0.01					
.04 x 45°	±0.01 x .5°					
R.03	±0.01					
.03 x 45°	±0.01 x .5°					
1.126/1.131						

Measured by:		Checked by:		QC Inspector:	
Date:		Date:		Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

